



# Graco's Piston Pump Drum Unloaders

- Graco drum unloaders deliver fast and easy drum evacuations
- 3 models with flow rates ranging from 4 to 14 gpm
- Designed with inflatable wiper seals for increased efficiency and faster change-out of drums
- Empty a drum in a minute flat!



For more information visit [www.graco.com/sanitary](http://www.graco.com/sanitary)  
or call **877-844-7226**

PROVEN QUALITY. LEADING TECHNOLOGY

**SQUEEZE** **more**  
*out of your  
bottom line*

## Technical Specifications

### MONARK® 5:1 SANITARY PUMP PACKAGES

	Double Ball Pump	Priming Piston
Max. fluid pressure	600 psi (41 bar, 4.1 MPa)	600 psi (41 bar, 4.1 MPa)
Max. flow @ 60 cpm*	2.5 gpm (9.5 lpm)	2.5 gpm (9.5 lpm)
Viscosity range of package	25,000 to 60,000 cps	60,000 to 100,000 cps
Max. inlet air pressure	120 psi (8.4 bar, 0.84 MPa)	120 psi (8.4 bar, 0.84 MPa)
Air inlet size	3/8 in npt(f)	3/8 in npt(f)
Evacuation efficiency	98%	98%
Instruction manual	309505	309505

\*Flow rates based on full displacement of lower and S.G. = 1

### SENATOR® 4:1 SANITARY PUMP PACKAGES

	Double Ball Pump	Priming Piston
Max. fluid pressure	400 psi (28 bar, 2.8 MPa)	400 psi (28 bar, 2.8 MPa)
Max. flow @ 60 cpm*	14 gpm (53 lpm)	14 gpm (53 lpm)
Viscosity range of package	25,000 cps to 60,000 cps	60,000 to 100,000 cps
Max. inlet air pressure	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)
Air inlet size	3/4 in npt(f)	3/4 in npt(f)
Evacuation efficiency	98%	98%
Instruction manual	309505	309505

\*Flow rates based on full displacement of lower and S.G. = 1

### BULLDOG® 10:1 SANITARY PISTON PUMP PACKAGE

	Priming Piston
Max. fluid pressure	1000 psi (70 bar, 7 MPa)
Max. flow @ 60 cpm*	8 gpm (31 lpm)
Viscosity range of package	60,000 to 250,000 cps
Max. inlet air pressure	100 psi (7 bar, 0.7 MPa)
Air inlet size	3/4 in npt(f)
Evacuation efficiency	98%
Instruction manual	309505

\*Flow rates based on full displacement of lower and S.G. = 1

## Ordering Information

### MONARK 5:1 SANITARY PUMP PACKAGES

Part No.	Pump No.	Pump Style	Conical Plate No.	Plate Size	Inflatable Seal No.	Ram No.	Former Pkg No.	Weight
234005	952793	Priming Piston	15B111	21.5 in (54.6 cm)	15B097	234015	954722	470 lb (213.1 kg)
234006	952793	Priming Piston	15B114	22.5 in (57.1 cm)	15B098	234015	954989	472 lb (214.1 kg)
234007	207550	Double Ball	15B111	21.5 in (54.6 cm)	15B097	234015	954783	472 lb (214.1 kg)
234008	207550	Double Ball	15B114	22.5 in (57.1 cm)	15B098	234015	965726	474 lb (215.0 kg)


Note: Systems can be special ordered for bin types other than plywood. Contact your sales rep for additional information.

### SENATOR 4:1 SANITARY PUMP PACKAGE

Part No.	Pump No.	Pump Style	Conical Plate No.	Plate Size	Inflatable Seal No.	Ram No.	Former Pkg No.	Weight
234009	570019	Priming Piston	15B111	21.5 in (54.6 cm)	15B097	234015	965793	544 lb (246.7 kg)
234010	570019	Priming Piston	15B114	22.5 in (57.1 cm)	15B098	234015	687139	552 lb (250.3 kg)
234011	948649	Double Ball	15B111	21.5 in (54.6 cm)	15B097	234015	965476	530 lb (240.4 kg)
234012	948649	Double Ball	15B114	22.5 in (57.1 cm)	15B098	234015	965145	542 lb (245.8 kg)

### BULLDOG 10:1 SANITARY PRIMING PISTON PUMP PACKAGE

Part No.	Pump No.	Pump Style	Conical Plate No.	Plate Size	Inflatable Seal No.	Ram No.	Former Pkg No.	Weight
234013	949444	Priming Piston	15B111	21.5 in (54.6 cm)	15B097	234015	965796/ 965788	548 lb (248.5 kg)
234014	949444	Priming Piston	15B114	22.5 in (57.1 cm)	15B098	234015	954409/ 965788	562 lb (254.9 kg)



Monark
Senator
Bulldog

### Additional Pumps and Packages

Graco offers the most complete range of pumps, packages and systems to meet all of your application and cleaning requirements. Whether the material you use comes in pails, drums, bins, totes or tankers, Graco pumps and cleaning systems are designed to provide years of reliable service!

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